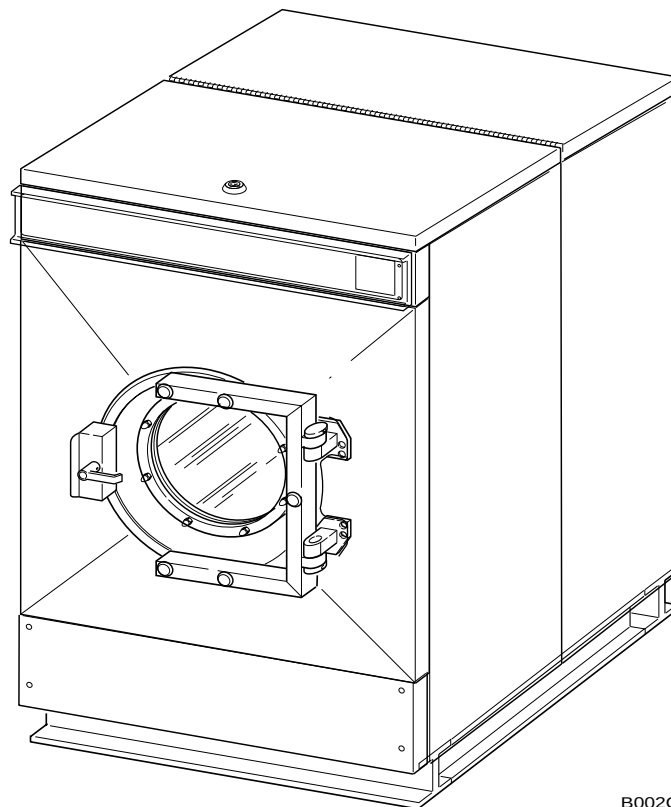


Washer-Extractor

Cabinet Hardmount

Model SC125

Parts



B002C

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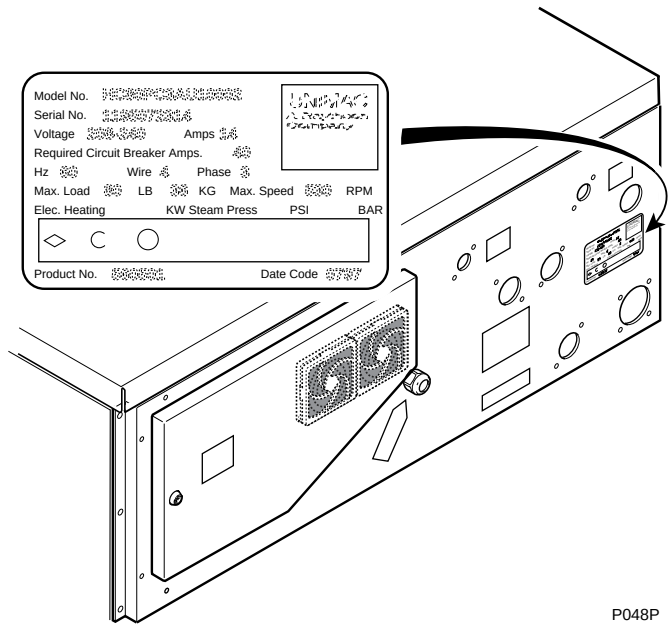
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Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



P048P

Parts Ordering Information

Alliance Laundry Systems is not responsible for personal injury or property damage resulting from improper service. Review all service information before beginning repairs.

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name of the nearest authorized parts distributor.

For technical assistance, call any of the following numbers:

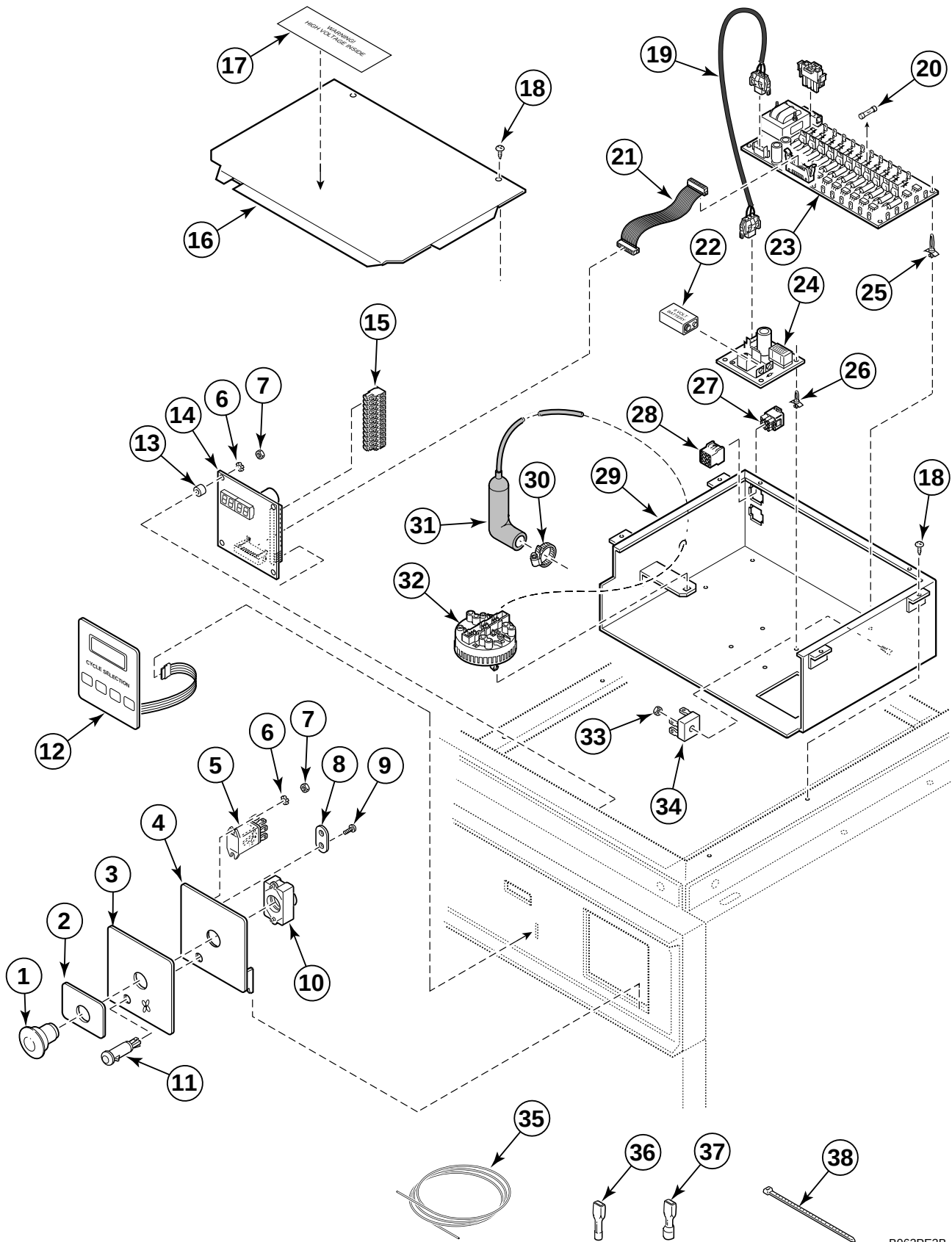
(850) 718-1035
(850) 718-1026
Marianna, Florida
(920) 748-3121
Ripon, Wisconsin

Model Identification

SC125VNV

This image shows a full page of blank, lined paper. It features approximately 28 horizontal black lines spaced evenly across the page, typical of notebook paper. The lines are thin and extend from the left edge to the right edge. There are no margins, text, or other markings on the page.

Control Module Assembly

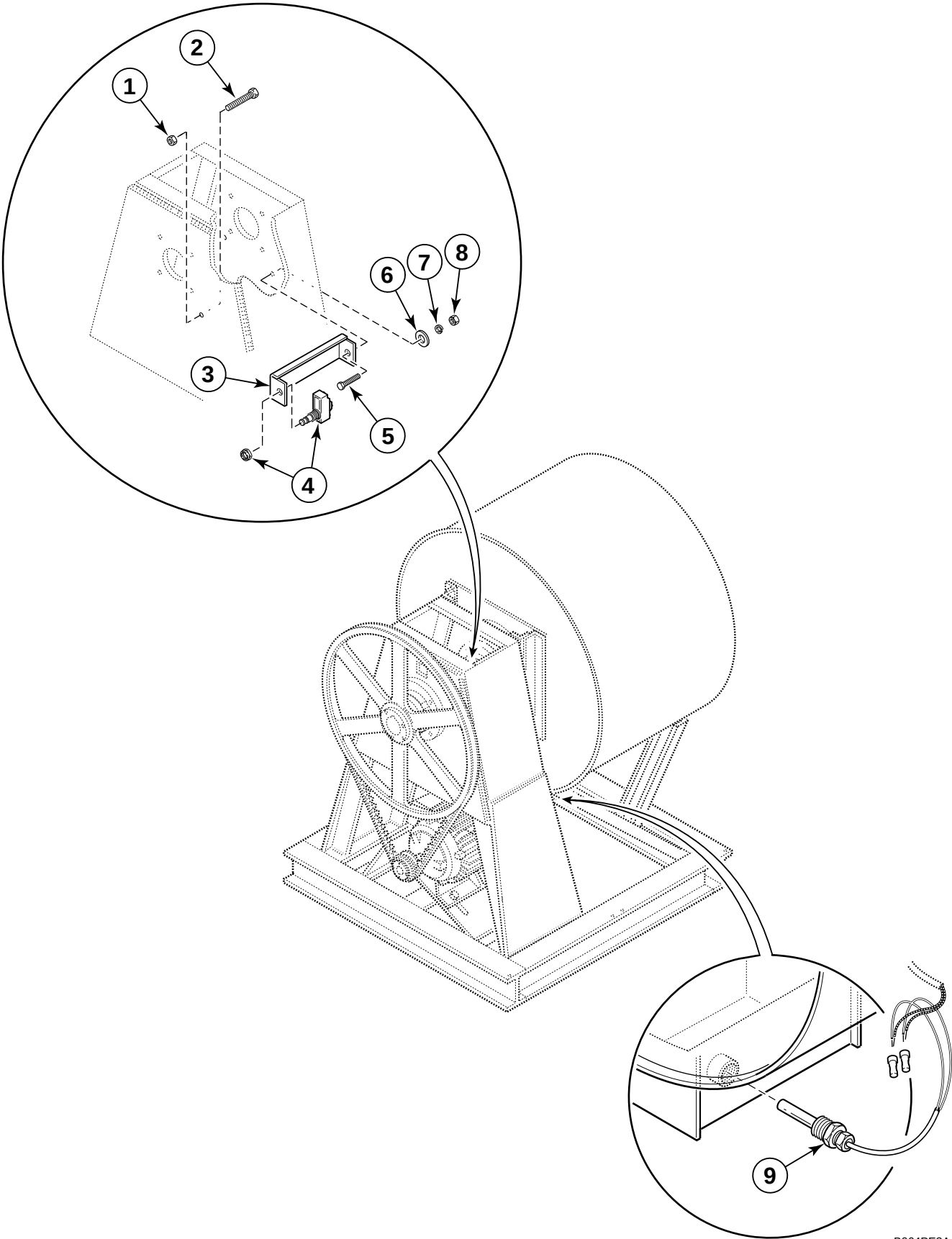


B063PE3B

Control Module Assembly

REF	PART #	DESCRIPTION	COMMENTS
1	F340706	Emergency Switch Pushbutton	
2	F231391	Decal	
3	F231391	Decal	
4	F633750	Cover	
5	F330227	Flange Relay	110 Volts
6	F431113	Lockwasher	
7	F430231	Nut	
8	F601515	Latch	
9	F430995	Screw	
10	F340429	Emergency Switch	
11	F350412	Light	
12	F340608	Keypad Decal	
13	F401206	Nylon Insulator	
14	F370313-10	Microcomputer	
15	F140747	Input Power Block	
16	F633795	Cover	Includes decal
17	F230206	Decal	
18	F431147	Screw	
19	F140249	Jumper Kit	
20	F350115	Fuse	3 Amps
21	F140247	Flat Ribbon Cable	
22	F191101	Backup Battery	Buy independently, 9 Volts
23	F370314	Solid State Fuse/Relay Board	
24	F370529	Standoff	
25	F180501	PC Board Standoff	Tall
26	F432001	Circuit Board Support	
27	F140678	Terminal Block Plug	
28	F140677	Terminal Block Receptacle	
29	F631579	Electrical Components Platform	
30	F200215	Hose Clamps	#28
31	F200163	Air Trap Hose	
32	F340316	Tri-level Water Switch	
33	F430231	Nut	
34	F370310	Bridge Rectifier	600 Volts
35	F140149	Wire	600 Volts, 18 Gauge, Gray
36	F140559	Connector	18 Gauge, Female
37	F140552	Connector	14 Gauge, Female
38	F140605	Cable Tie	

Balance Switch and Temperature Probe

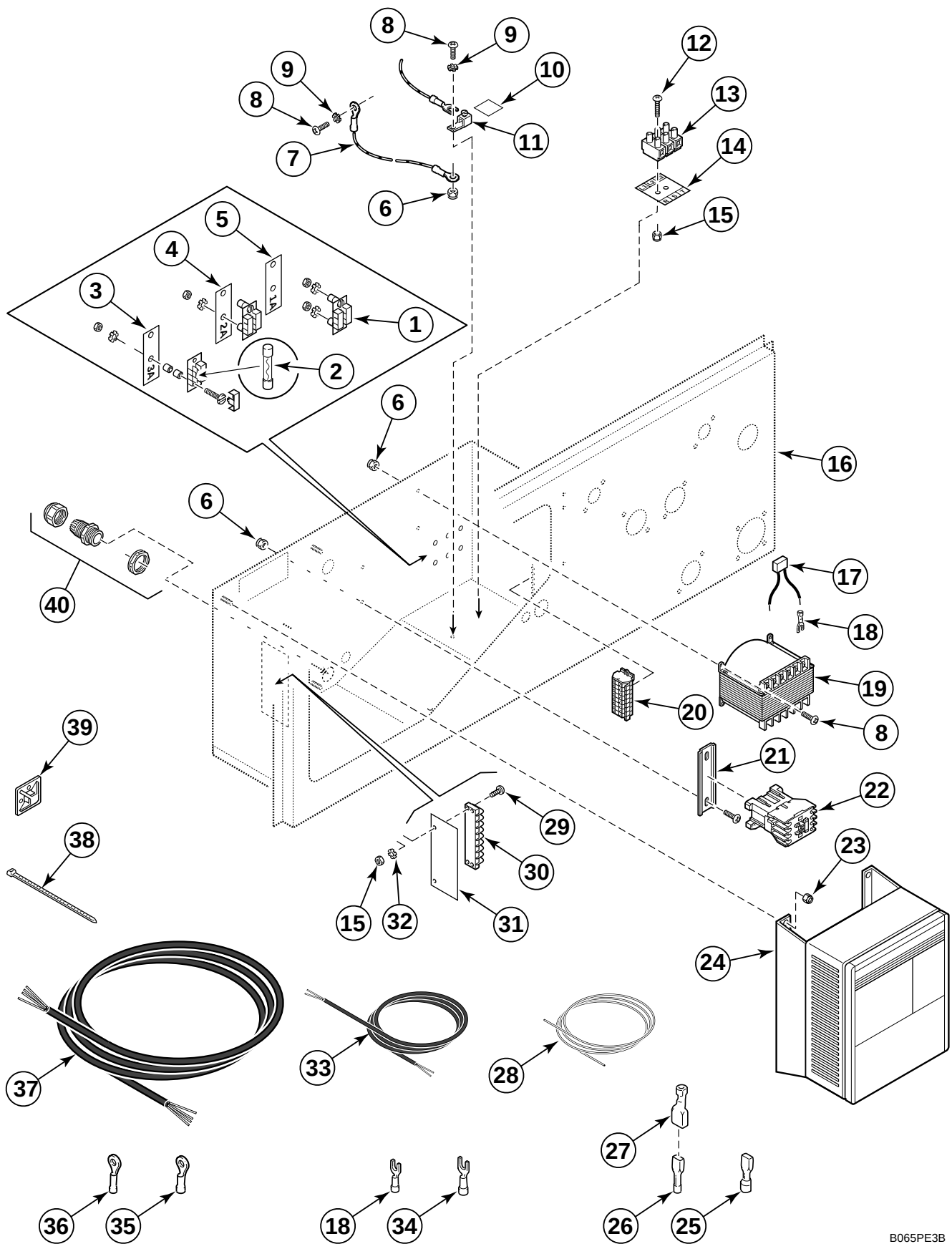


B064PE3A

Balance Switch and Temperature Probe

REF	PART #	DESCRIPTION	COMMENTS
1	F430206	Nut	
2	F430124	Screw	
3	F601750	Balance Switch Bracket	
4	F340900	Switch	
5	F430109	Screw	
6	F430301	Flatwasher	
7	F430305	Spring Lockwasher	
8	F430205	Nut	
9	F370606	Temperature Probe	

AC Inverter Drive

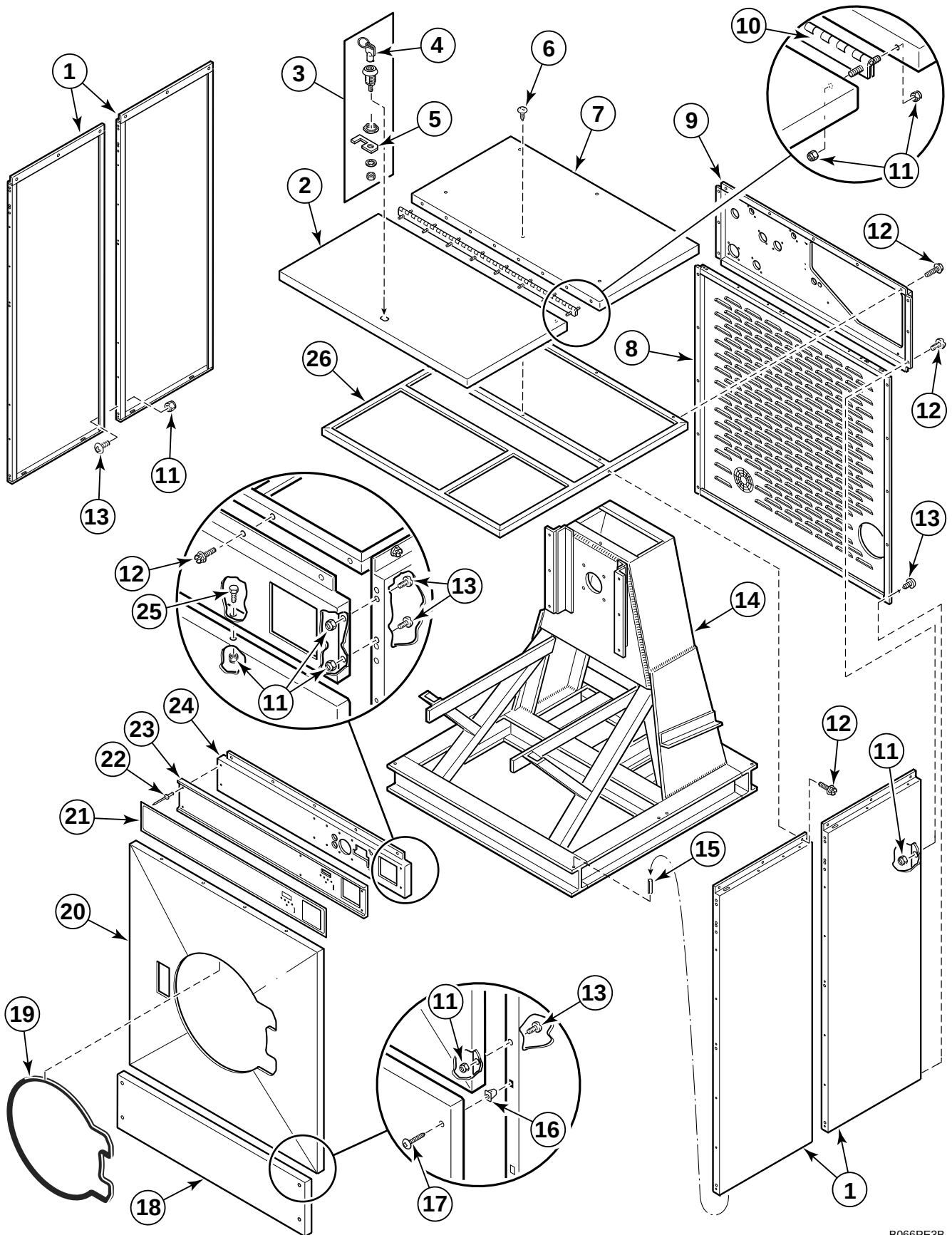


B065PE3B

AC Inverter Drive

REF	PART #	DESCRIPTION	COMMENTS
1	F350312	Dual Fuseholder	
2	F350115	Fuse	3 Amps
3	F231271	Decal	
4	F231394	Decal	
5	F231393	Decal	
6	F430231	Nut	
7	F140161	Ground Wire	
8	F430928	Screw	
9	F431113	Lockwasher	
10	F230630	Ground Decal	
11	F140734	Ground Lug	
12	F430916	Screw	
13	F140747	Input Power Block	
14	F230677	Input Power Decal	
15	F431022	Nut	
16	F633581	Top Back Panel	
17	F330217	RC Network Filter	
18	F140598	Snap Spade Connector	
19	F360125	Transformer	250 Volts, Multi-pri, 120 Volts
20	F140757	Neutral Bus Bar Connector	
21	F602595-4	Bracket	
22	F330150	Contactora	120 Volts
23	F430211	Nut	
24	F370837	Inverter Drive	200 Volts
25	F140552	Insulated Spade Terminal (Female)	Female
26	F140559	Insulated Spade Terminal (Female)	Female
27	F140627	Connector	Male
28	F140149	Wire	
29	F430928	Screw	
30	F140738	Terminal Strip	
31	F230764	Decal	
32	F431113	Lockwasher	
33	F140226	Cable	
34	F140666	Snap Spade Connector	
35	F140714	Ring Eye Connector	
36	F140713	Ring Eye Connector	
37	F140225	Cable	
38	F140605	Cable Tie	
39	F140602	Fastener	
40	F140331	Strain Relief Connector	

Cover, Panels and Frame Assembly

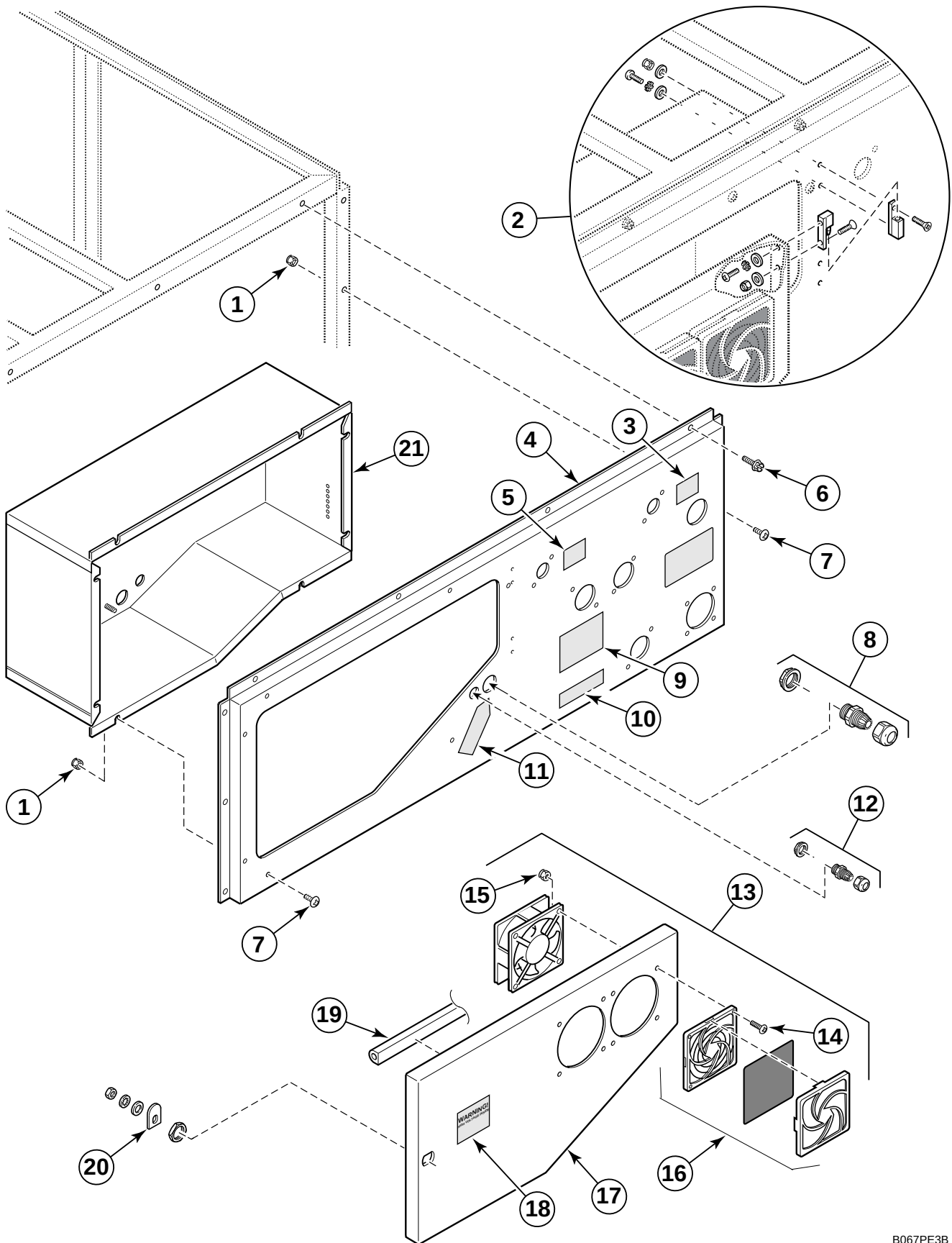


B066PE3B

Cover, Panels and Frame Assembly

REF	PART #	DESCRIPTION	COMMENTS
1	F633566	Side Panel	Reversible
2	F633602	Front Top Cover	
3	F190802	Lock Assembly	
4	F160562	Key	
5	F633713	Latch	
6	F430174	Screw	
7	F633592	Rear Top Cover	
8	F633611	Rear Bottom Panel	
9	F633581	Rear Top Panel	
10	F633958	Top Cover Hinge	
11	F430215	Nut	
12	F430179	Screw	
13	F430925	Screw	
14	F601754	Frame Assembly	
15	F430415	Roll Pin	
16	F431804	Nut	
17	F430174	Screw	
18	F633565	Front Bottom Panel	
19	F170400	Edge Trim	Sold per foot
20	F633564	Front Panel	
21	F231390	Control Panel Decal	
22	F150479	Outer Control Panel	
23	F430418	Rivet	
24	F633563	Inner Control Panel	
25	F430925	Bolt	
26	F633562	Top Frame Weldment	

Rear Top Panel

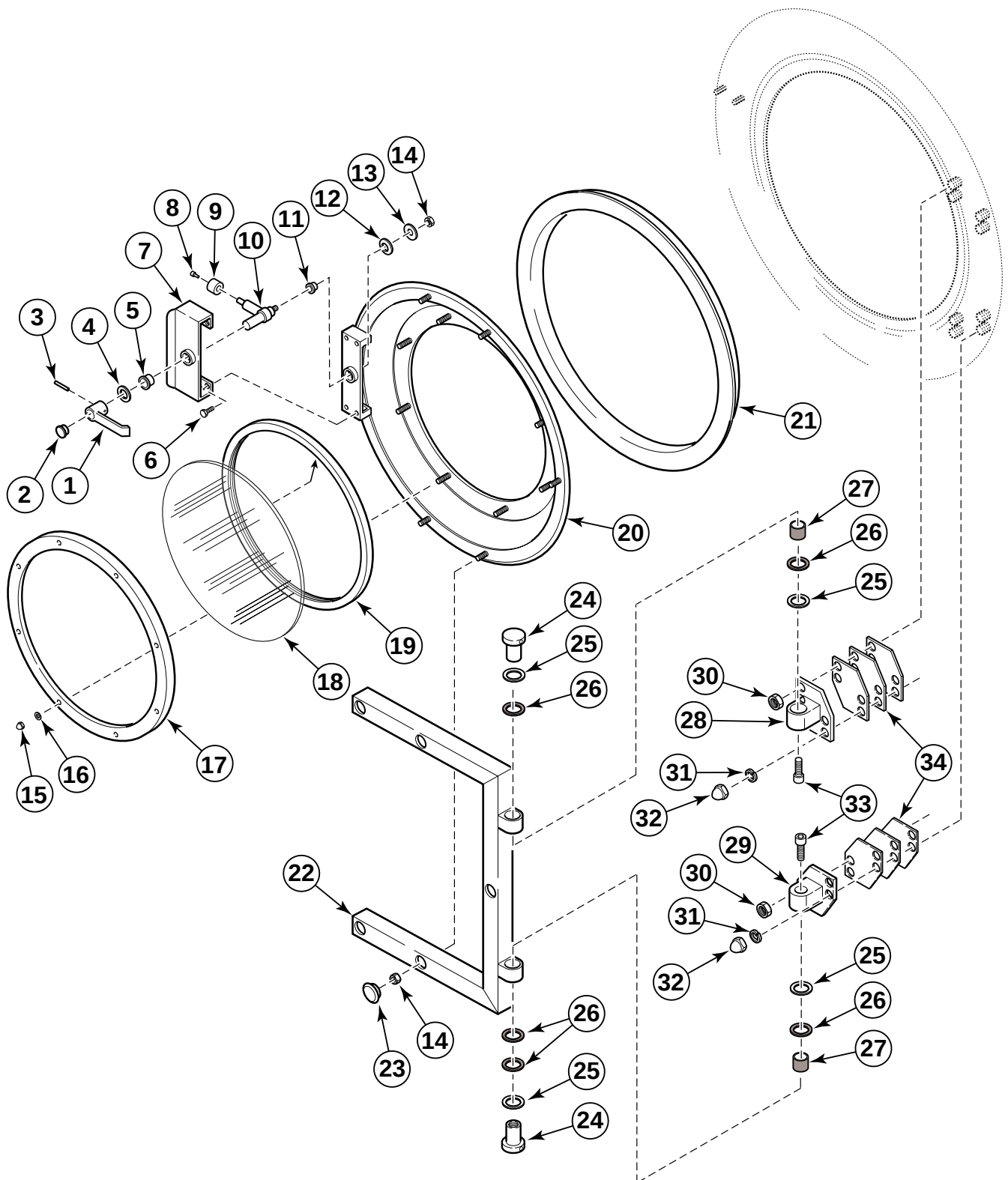


B067PE3B

Rear Top Panel

REF	PART #	DESCRIPTION	COMMENTS
1	F431024	Nut	
2	F190209	Door Hinge Kit	
3	F230856	Hot Water Decal	
4	F633581	Rear Top Panel	
5	F230857	Cold Water Decal	
6	F430179	Screw	
7	F430925	Screw	
8	F140331	Strain Relief Connector	Large
9	F230877	Chemical Supply Decal	
10	F230745	Grease Decal	
11	F230917-1	Electrical Decal	English
	F230917-2	Electrical Decal	English
12	F140329	Strain Relief Connector	Small
13	F110106	Cooling Fan	
14	F430231	Nut	
15	F430910	Screw	
16	F220900	Filter	
17	F633588	Door	Includes decal
18	F230206	Decal	
19	F170176	Gasket	
20	F633713	Latch	
21	F633632	AC Drive Box Weldment	

Door Assembly

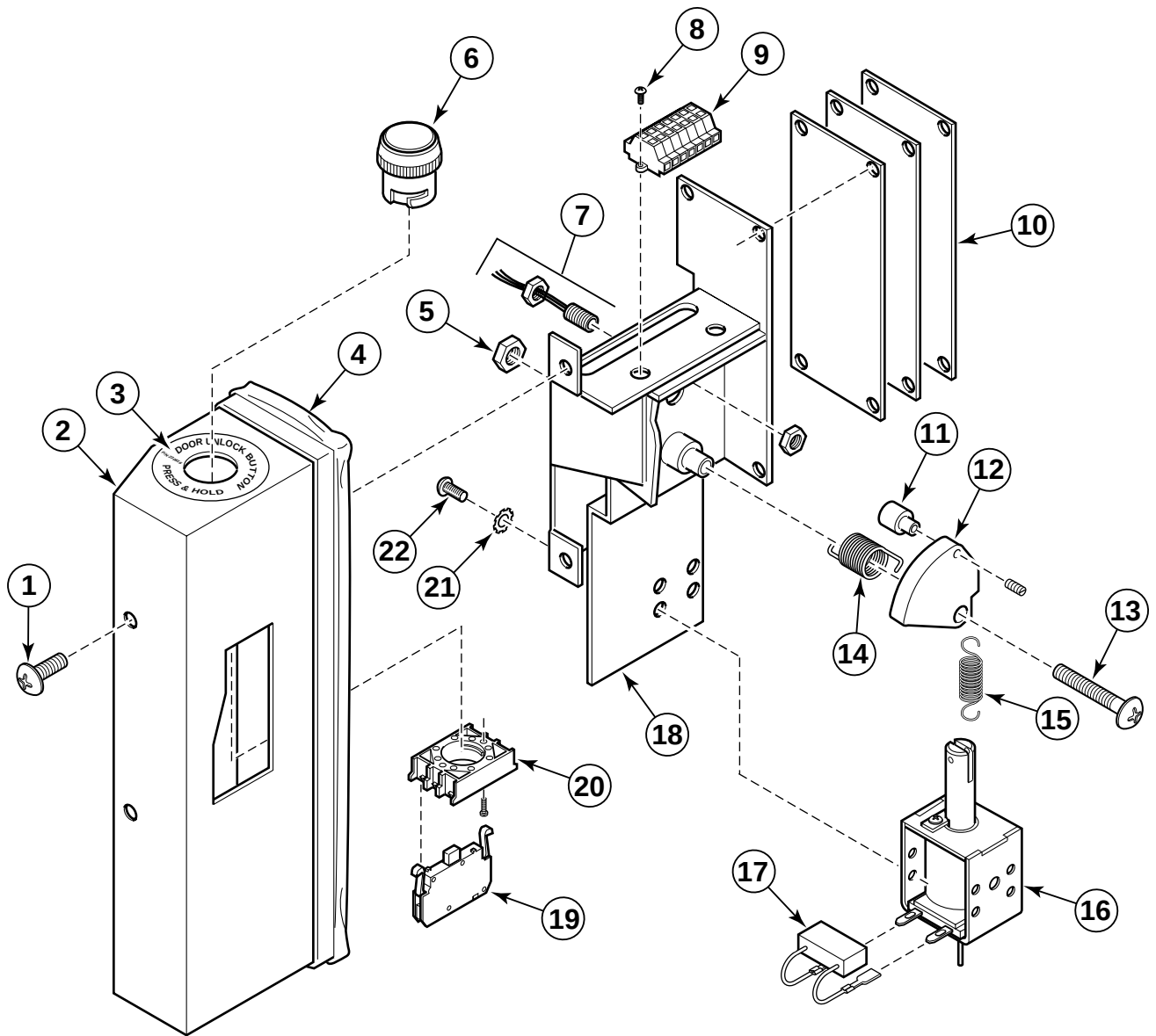


B068PE3A

Door Assembly

REF	PART #	DESCRIPTION	COMMENTS
1	F150225	Door Handle	
2	F140563	Plug	
3	F431222	Coil Spring Pin	
4	F431907	Washer	
5	F280253	Bushing	
6	F430939	Screw	
7	F633640	Door Support	
8	F340502	Magnet	
9	F100145	Follower Cam	
10	F608536	Pivot Lock Weldment	
11	F280252	Bushing	
12	F431143	Spring Washer	
13	F431142	Washer	
14	F431042	Nut	
15	F431026	Cap Nut	
16	F431100	Spring Lockwasher	
17	F601705	Door Glass Retainer	
18	F290210	Glass	
19	F170115	Door Glass Seal	
20	F633650	Door Weldment	
21	F170149	Door Gasket	
22	F633663	Hinge Weldment	
23	F190309	Cap Plug	
24	F633735	Hinge Pin	
25	F431934	Washer	
26	F431933	Washer	
27	F280293	Bearing Sleeve	
28	F633751	Top Hinge	
29	F633753	Bottom Hinge	
30	F431036	Nut	
31	F431139	Spring Lockwasher	
32	F431047	Cap Nut	
33	F432285	Screw	
34	F633666	Shim	

Door Lock Assembly

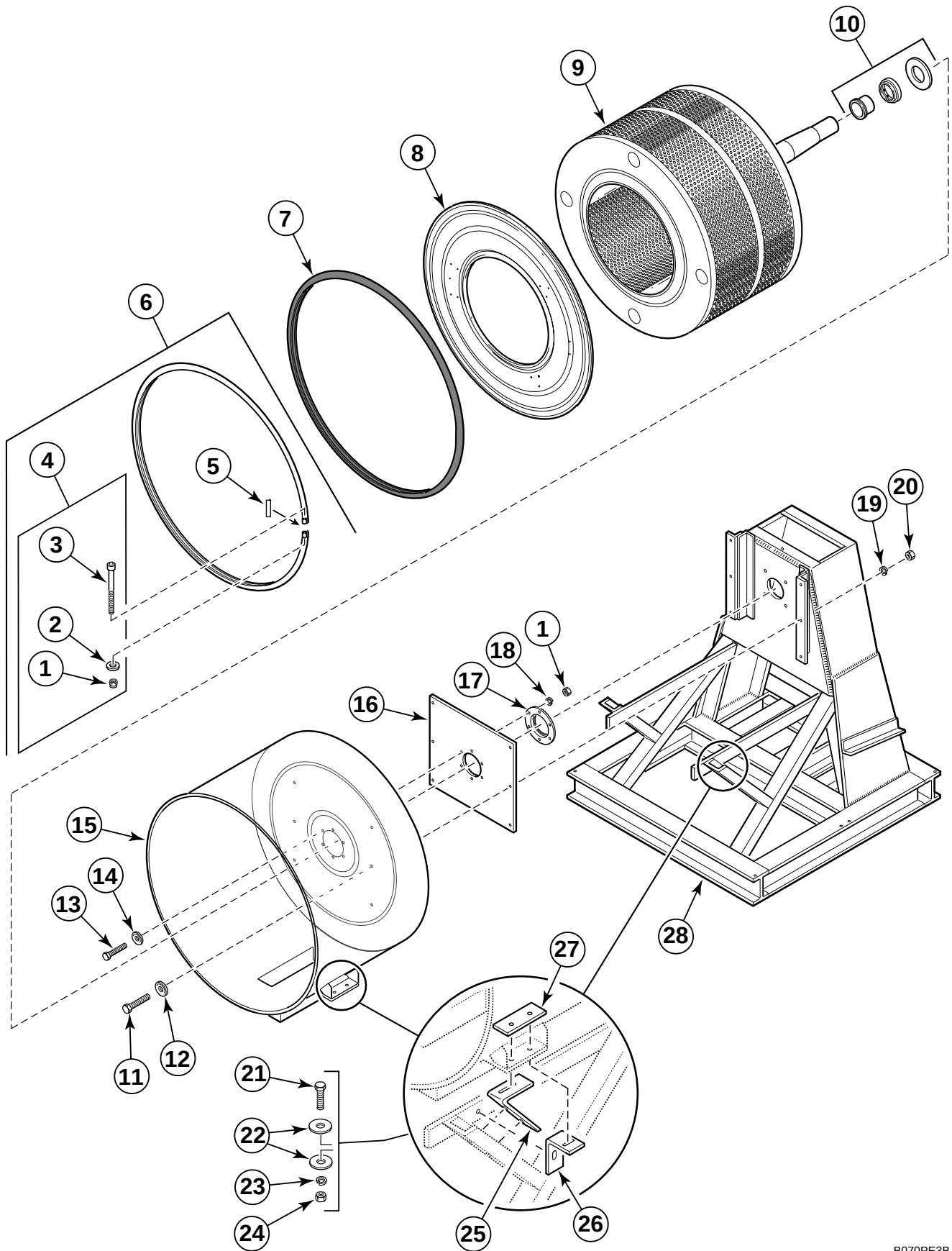


B069PE3B

Door Lock Assembly

REF	PART #	DESCRIPTION	COMMENTS
1	F430985	Screw	
2	F606529	Door Lock Cover	
3	F230816	Decal	
4	F170404	Trim	
5	F430215	Nut	
6	F340709	Pushbutton	
7	F340503	Hall Effect Switch	
8	F430928	Screw	
9	F140766	Terminal	300 Volts
10	F607602	Shim	
11	F340502	Magnet	
12	F150416	Door Lock Cam	
13	F430921	Screw	
14	F310133	Spring	
15	F310107	Spring	
16	F300122	Solenoid	110 Volts
17	F330217	RC Network Filter	
18	F606540	Door Lock Bracket	
19	F340428	Switch	
20	F340705	Mounting Base	
21	F431106	Lockwasher	
22	F430995	Screw	

Basket and Outer Tub Assembly

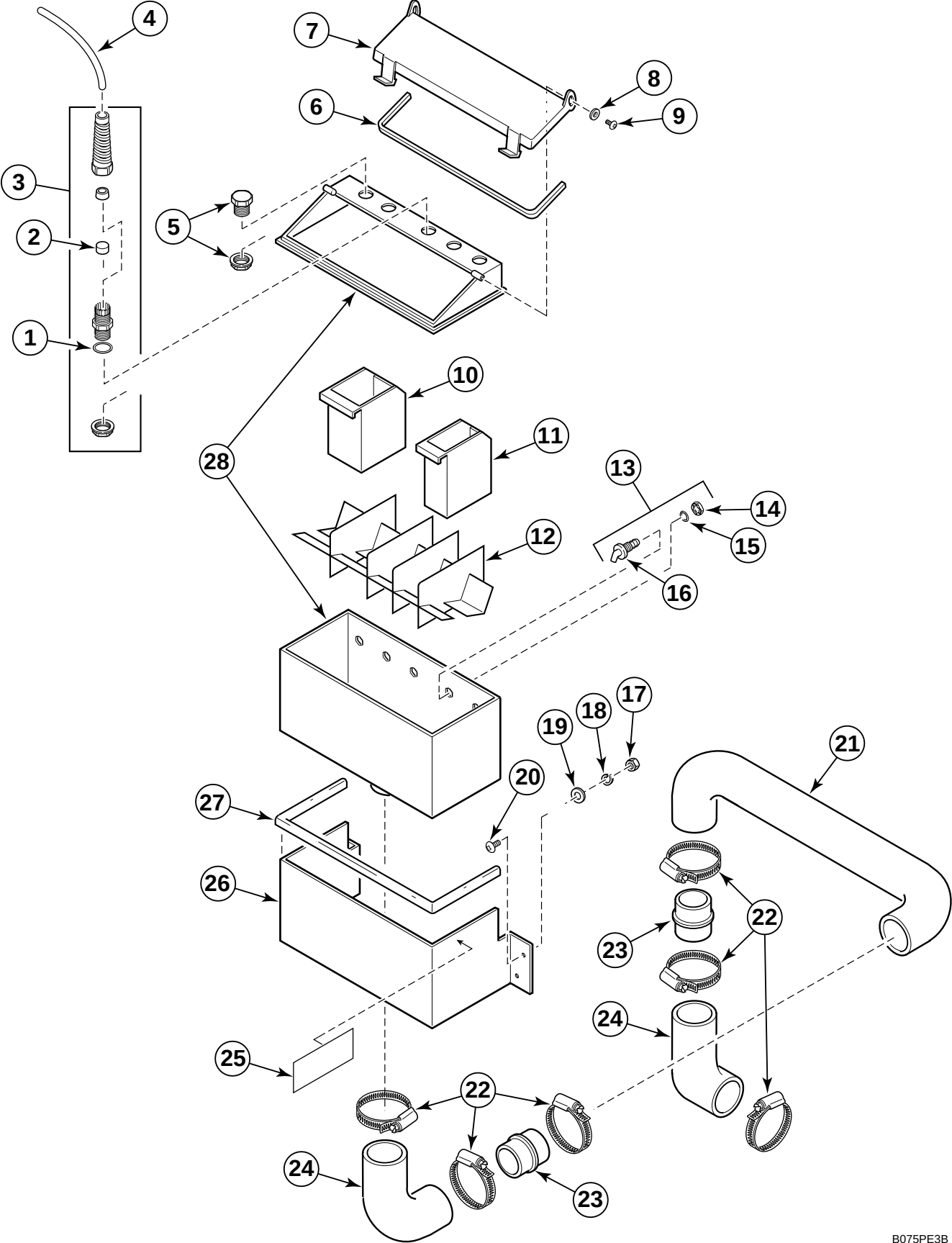


B070PE3B

Basket and Outer Tub Assembly

REF	PART #	DESCRIPTION	COMMENTS
1	F430211	Nut	
2	F430317	Washer	
3	F430500	Screw	
4	F791001	Shell Band Fastener Kit	
5	F601216	Shell Gasket Shield	
6	F603344	Shell Band Assembly	
7	F610064	Shell Front Seal	
8	F604885	Shell Front Assembly	
9	F633619	Basket Assembly	
10	F602505	Collar and Seal Assembly	
11	F430924	Screw	
12	F431116	Washer	
13	F430913	Screw	
14	F431112	Washer	
15	F603685	Shell Assembly	
16	F741600	Backplate Re-enforcement Kit	
17	F601221	Retainer Seal	
18	F430322	Spring Lockwasher	
19	F430321	Spring Lockwasher	
20	F430212	Nut	
21	F430109	Screw	
22	F430305	Spring Lockwasher	
23	F430305	Washer	
24	F430205	Nut	
25	F603592	Adjusting Bracket Assembly	Left
	F603615	Adjusting Bracket Assembly	Right
26	F601951	Shell Bracket Support	
27	F601950	Shell Mounting Washer	
28	F601754	Frame Assembly	

Optional Supply Dispenser

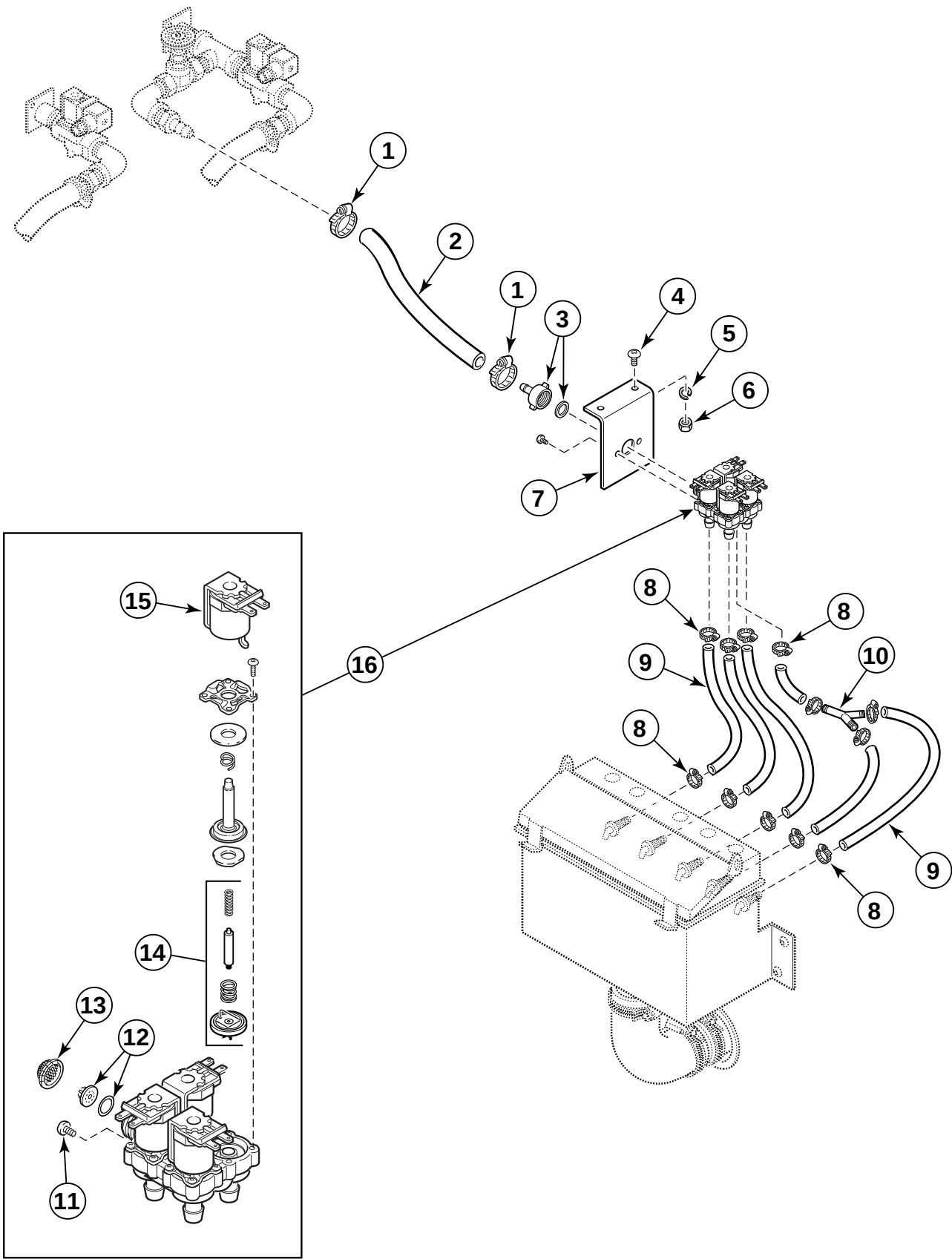


B075PE3B

Optional Supply Dispenser

REF	PART #	DESCRIPTION	COMMENTS
1	F170215	O-Ring	
2	F170165	Strain Relief Plug	
3	F749802	Strain Relief Kit	
4	F150390	Tubing	
5	F749802	Strain Relief Connector	
6	F170158	Supply Dispenser Lid Gasket	
7	F150384	Supply Dispenser Lid	
8	F431133	Washer	
9	F430917	Screw	
10	F150386	Chemical Supply Cup	32 ounces
11	F150385	Chemical Supply Cup	20 ounces
12	F150388	Dry Supply Insert	
13	F730168	Soap Injection Nozzle Kit	
14	F430224	Nut	
15	F170208	O-Ring	
16	F380300	Supply Nozzle	
17	F430215	Nut	
18	F431100	Spring Lockwasher	
19	F431147	Washer	
20	F430925	Screw	
21	F150469	Hose	
22	F200213	Clamp	#40
23	F150412	Coupling	
24	F150308	Hose	
25	F231020	Decal	
26	F634189	Soap Dispenser Shroud	
27	F170401	Inner Front Panel Gasket	
28	F150383	Supply Dispenser	

Water Supply Valve and Hoses to (Optional) Supply Dispenser

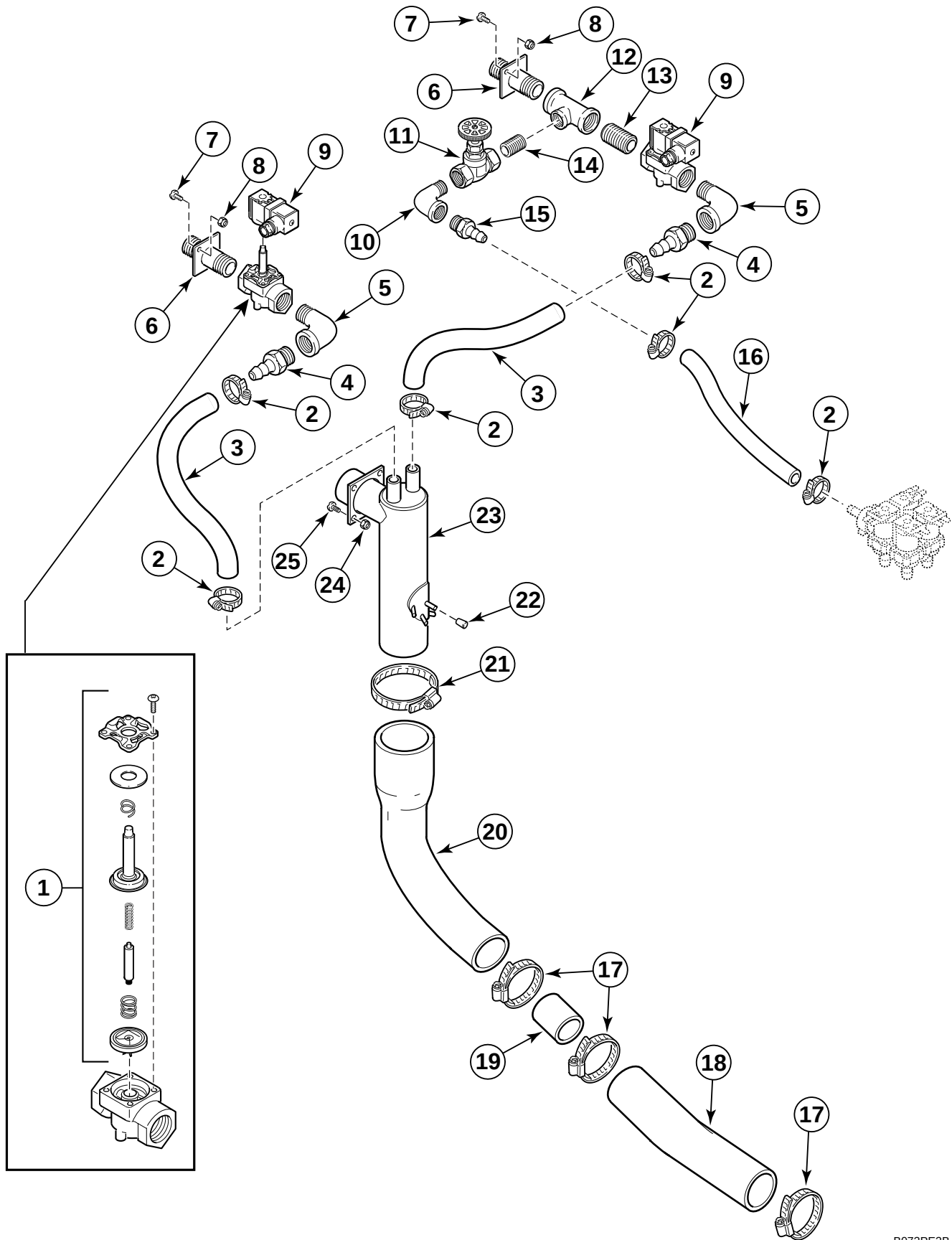


B074PE3B

Water Supply Valve and Hoses to (Optional) Supply Dispenser

REF	PART #	DESCRIPTION	COMMENTS
1	F200207	Hose Clamp	
2	F200107	Water Hose	
3	F200302	Hose Connector	
4	F430103	Screw	
5	F430322	Lockwasher	
6	F430209	Nut	
7	F634261	Bracket	
8	F200202	Clamp	#6
9	F200110	Hose	Sold per foot
10	F422808	Connector	
11	F430948	Screw	
12	F380106	Flow Restrictor	8 Liter
13	F270200	Strainer	
14	F380938	Valve Repair Kit	10mm
15	F380900	Coil	110/120 Volts, 50/60 Hertz
16	F380715	4-Way Supply Valve	110/120 Volts, 50/60 Hertz

Water Inlet Valves and Siphon Break

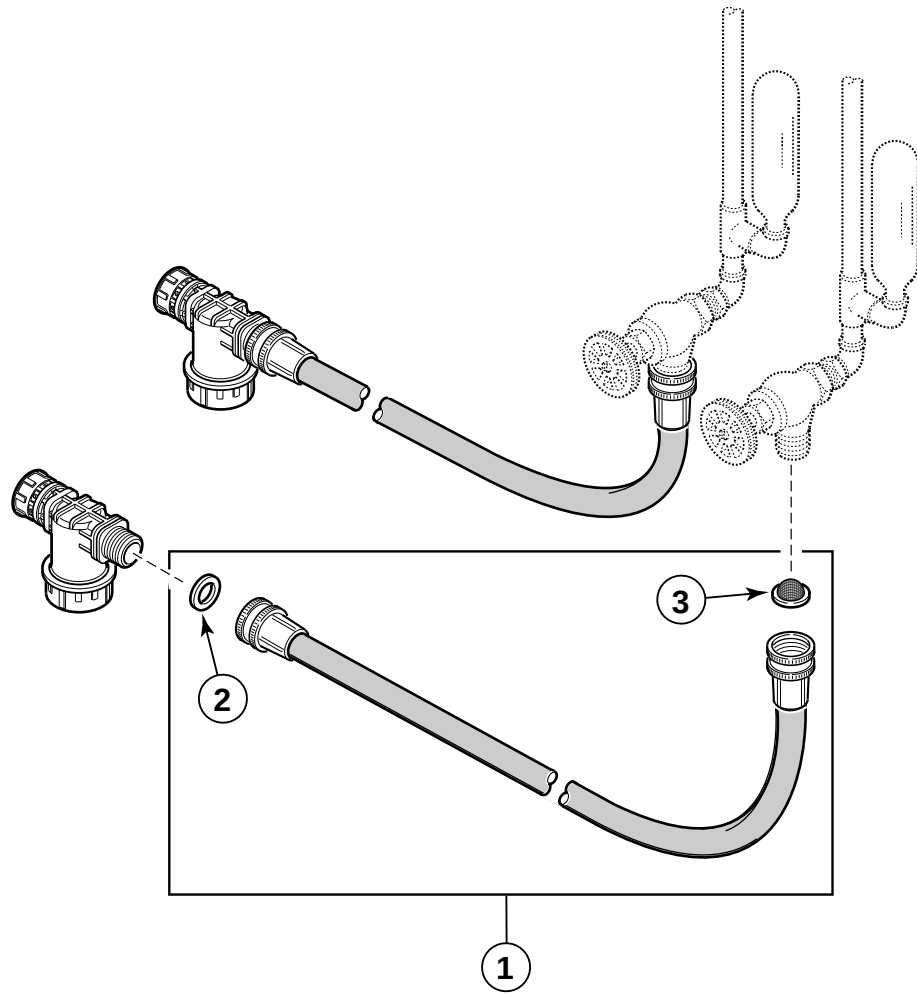


B073PE3B

Water Inlet Valves and Siphon Break

REF	PART #	DESCRIPTION	COMMENTS
1	F380939	Valve Repair Kit	Each valve requires one (1) repair kit
2	F200224	Clamp	
3	F200108	Hose	
4	F421951	Hose Barb	
5	F420502	Street Elbow	
6	F607515	Water Inlet Connector	
7	F430928	Screw	
8	F430231	Nut	
9	F380744	Solenoid	110 Volts
10	F420500	Street Elbow	
11	F380500	Gate Valve	
12	F420400	Tee	
13	F420105	Nipple	
14	F420101	Nipple	
15	F421930	Hose Barb	
16	F605793	Fill Tube	
17	F200415	Clamp	#36
18	F150399	Hose	
19	F602365-7	Coupling	
20	F150399	Hose	
21	F200219	Clamp	#48
22	F190303	Cap	
23	F633606	Siphon Break	
24	F430231	Nut	
25	F430928	Screw	

Water Supply Hoses

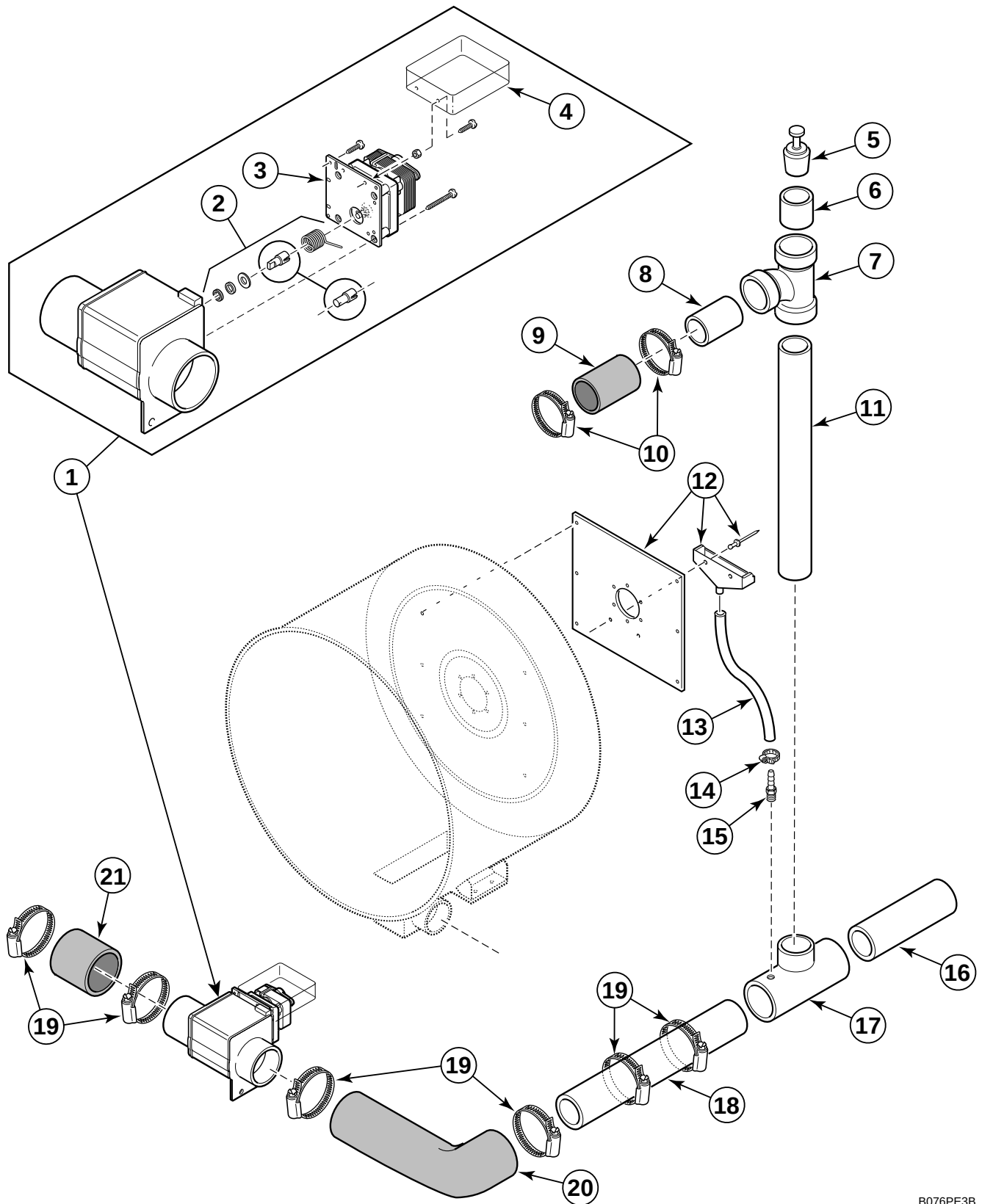


B072PE3B

Water Supply Hoses

REF	PART #	DESCRIPTION	COMMENTS
1	200185	Hose	
2	F200500	Washer	
3	F270300	Hose Screen	

Drain System, Overflow and Vent Pipes

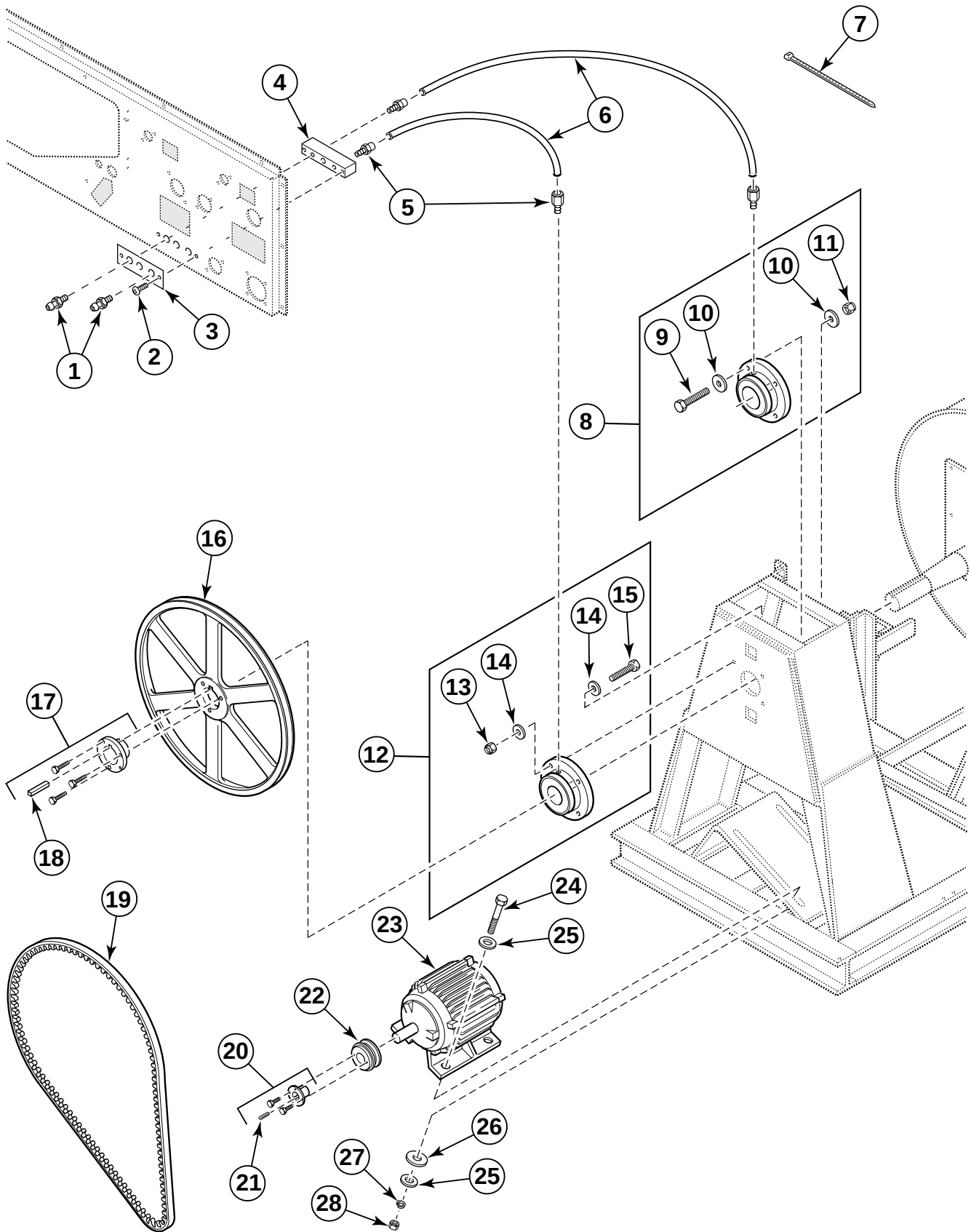


B076PE3B

Drain System, Overflow and Vent Pipes

REF	PART #	DESCRIPTION	COMMENTS
	F633230	Drain Assembly	120 Volts
	F633230-1	Drain Assembly	220 Volts
1	F380600	Drain Valve	120 Volts, 60 Hertz, Complete
2	F380918	Main Drive Kit	
3	F380932	Drain Valve Motor	110 Volts, 60 Hertz, Round Shaft
4	F602761	Drain Valve Motor Cover	
5	F380117	Vacuum Breaker	
6	F422508	Adapter	
7	F422801	Tee	
8	F610824	Pipe	
9	F150309	Hose	
10	F200213	Clamp	#40
11	F610824	Pipe	
12	F741600	Shell Plate Kit	Includes Scupper
13	F200107	Hose	Sold per foot
14	F200207	Clamp	#8
15	F421929	Hose Barb	
16	F602365-1	Pipe	
17	F422803	Tee	
18	F610037	Pipe	
19	F200201	Clamp	#56
20	F150438	Hose	
21	F150442	Drain Hose	

Motor and Pulley Assembly

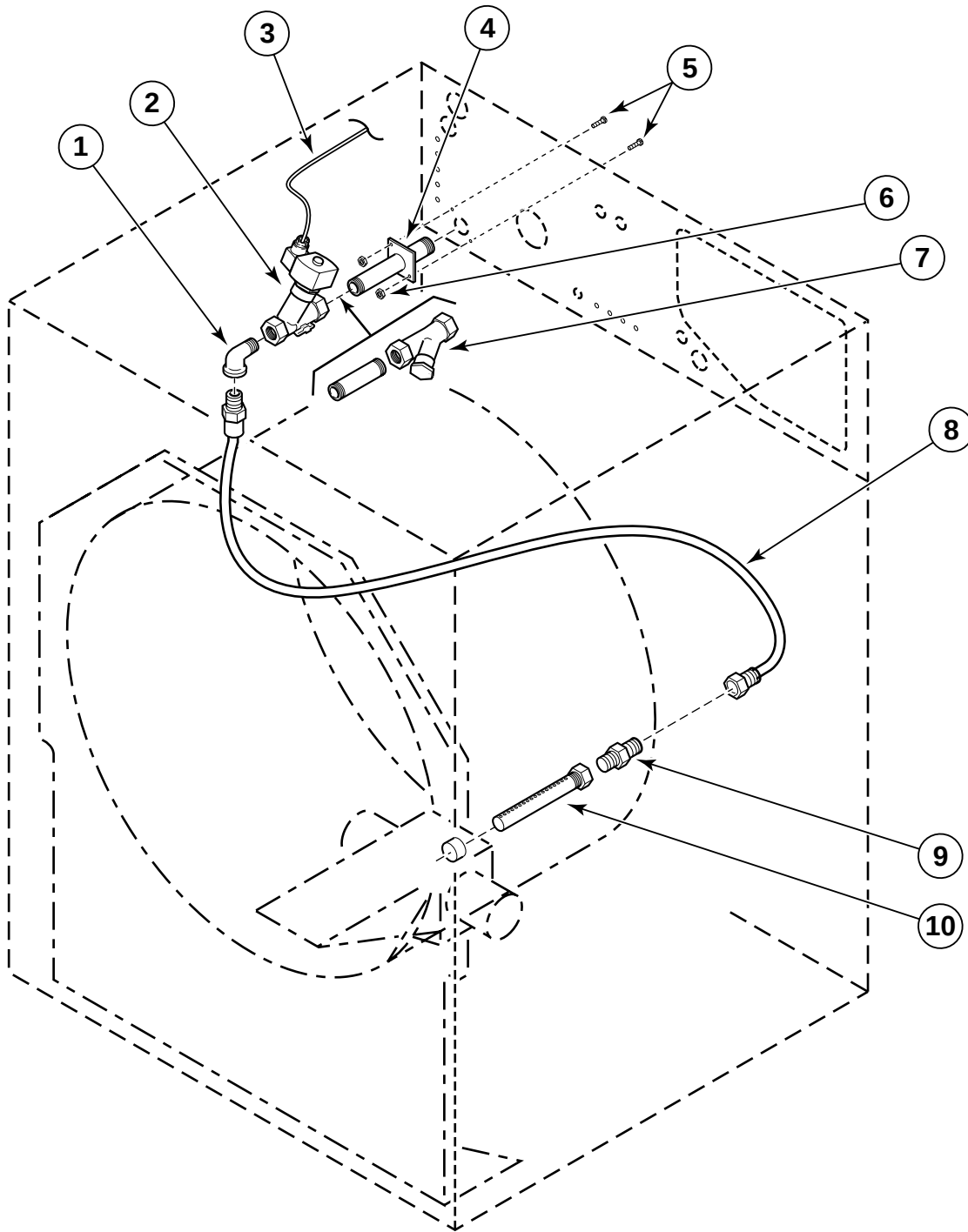


B071PE3A

Motor Pulley and Assembly

REF	PART #	DESCRIPTION	COMMENTS
1	F190701	Grease Fitting	
2	F430916	Screw	
3	F230745	Decal	
4	F320326	Grease Manifold	
5	F422101	Air Coupling	
6	F200190	Tubing	
7	F140605	Cable Tie	
8	F745009	Front Bearing Kit	Includes Seal and Hardware
9	F430141	Bolt	
10	F431329	Washer	
11	F430203	Fiberlock Nut	
12	F745010	Rear Bearing Kit	Includes Seal and Hardware
13	F430200	Fiberlock Nut	
14	F430327	Washer	
15	F430136	Bolt	
16	F280255	Pulley	
17	F280257	Bushing	Includes Screws and Key
18	F430801	Key	
19	F280353	Belt	
20	F280211	Motor Pulley Bushing	Includes Screws and Key
21	F430802	Key	
22	F280146	Pulley	
23	F220214	Motor	
24	F430993	Screw	
25	F430301	Washer	
26	F430301	Washer	
27	F430305	Spring Lockwasher	
28	F430205	Nut	

Steam Heat Option



B078PE3B

Steam Heat Option

REF	PART #	DESCRIPTION	COMMENTS
	F634097	Steam Assembly	
1	F421106	Street Elbow	
2	F381700	Valve	120 Volts
3	F140887	Wire Harness Assembly	
4	F421323	Nipple	
5	F430925	Screw	
6	F430215	Nut	
7	F270308	Steam Filter	
8	F200183	Steam Hose	Includes Fitting
9	F200183	Adaptor	
10	F632198	Steam Tube	

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